QA/QC-5B Revised 12/01/2011

NORTH CAROLINA DEPARTMENT OF TRANSPORTATION

WORKSHEET FOR Oven Dry CORE SAMPLE DENSITY DETERMINATION

PROJECT NUMBER: [1]									TYPE MIX : [2] Date:										[3]					
CONTRACTOR :			[4]							PLANT LOCATION:						[5]								
DATE PLACED)	JMF NO.		SAMPLE Dried Ove NO. Night? # Yes / No		Initial Wt.		0.0005 x (A)		2 Hour Intervals Wt.		Grams Loss (A-C)		2 Hour Intervals Wt.		Grams Loss (C-E)		2 Hour Intervals Wt. (G)		Grams Loss (E-G)		Initials		
[6]		[7]			[9]		[10]		[11]		[12]		[13]		[14]		[15]		[16]		[17]		[18]	
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		mples saturate n weighed at						y be (aried	in an	oven	over	night.	(min.	4 nrs	.) @ :	125 +	/- 5°l	- (52	+/- 3	-C)			
[19]																[20]							

* QA/QC TECHNICIAN'S SIGNATURE

* PRINT NAME LEGIBLY w/ HICAMS#

^{*} NOTE: BY PROVIDING THIS DATA UNDER MY SIGNATURE AND / OR HICAMS CERTIFICATION NUMBER, I ATTEST TO THE ACCURACY AND VALIDITY OF THE DATA CO THAT NO DELIBERATE MISREPRESENTATION OF TEST RESULTS, IN ANY MANNER, HAS OCCURRED.

QA/QC-5B

OVEN DRY CORE SAMPLE DENSITY DETERMINATION WORKSHEET

GENERAL NOTE: This worksheet is to be completed and maintained on a daily basis by QA/QC personnel when checking percent compaction of density core samples. This worksheet is to be kept on file in the appropriate QC Lab files for minimum of three (3) years after completion. The QA Lab shall maintain its QA/QC-5B forms indefinitely unless permission is given otherwise. Required data is to be transferred to Form QC-5 or QA-5, whichever is applicable. The QC worksheet is to be faxed to the appropriate QA Lab daily. When QA personnel are checking percent compaction on comparison cores, verification cores, or retest of QC cores.

Note: Report only one type mix per QA/QC-5B Form.

- 1. Prime project number from which core samples were taken.
- 2. Type mix being tested.
- 3. Actual date cores are tested.
- 4. Name of Contractor placing mix.
- 5. Actual location of plant site producing mix.
- 6. Actual date that mix was placed and compacted.
- 7. Appropriate JMF number for mix being placed.
- 8. Core sample number: Assigned by QC Roadway Technician if a QC core sample.

 Assigned by QA Roadway Technician if either a comparison or verification sample.

 (See Section 10 for numbering procedures)
- 9. Specimen dried overnight (Yes/No).
- 10. Initial Specimen weight to the nearest 0.1 gram (A).
- 11. Initial Specimen weight times 0.0005 equals maximum grams difference to achieve constant weight (B).
- 12. Record weight after 1st 2-hr. interval (C).
- 13. Subtract 1st 2-hr. interval weight form initial specimen weight (A-C).
- 14. Continue the 2 hr. drying process as needed to achieve constant weight.
- 15. [See number 13].
- 16. [See number 12].
- 17. [See number 13].
- 18. Initials or QA or QC Technician performing test.
- 19. Printed name of QA/QC Technician performing test certifying that all data entered on this form is true and correct. Also enter HiCAMS number.
- 20. Technician signature.